

Work Order ID 64319

Page 1

Thursday, December 02, 2010 11:00:25 AM

Item ID: D412-702-045B

Accept



Setup Start



Revision ID:

Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Stop



Start Date: 12/2/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/23/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 10-12-03 Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9469 HIN D412-702	A Rev E								

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D412-702-045B DSI 9469 CHG004

0.00

10-12-03

MF BG 10-12-3

1

105



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

10-12-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64319

Page 2

Thursday, December 02, 2010 11:00:25 AM

Item ID: D412-702-045B

Accept



Setup

Start



Revision ID:

Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Stop



Start Date: 12/2/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/23/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

5.01.26.03

120



Packaging

Packaging

0.00

0.00

Packaging

Identify and pack for shipping as per PPP D412-702/045B
CHG003 Location: PPP Rev: D

130



QC

QC21- Final Inspection - Work Order Release

0.00

0.00

Quality Control

MF

10-12-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, December 02, 2010 11:00:24 AM

Page 1

Work Order ID: 64319



Parent Item: D412-702-045B



Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 12/2/2010

Required Date: 12/23/2010

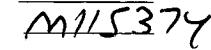
Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B 07-07-06 As per Rev E JLM

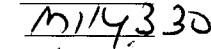
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-16A  Bolt		Purchased		No		110	Each	116.0000	2	2			

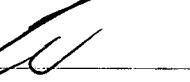
Location	Loc Qty	Loc Code
ST360	116	
115374	16	
115422	100	


M115374

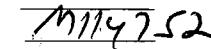
AN4-25A  BOLT		Purchased		No		110	Each	50.0000	4	4			

Location	Loc Qty	Loc Code
ST360	50	
114330	50	


M114330

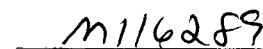
AN4-27A  Bolt		Purchased		No		110	Each	20.0000	4	4			

Location	Loc Qty	Loc Code
ST360	20	
114752	20	


M114752

AN9601D416  Washer	NAS1149D0463J	Purchased		No		110	Each	30.0000	20	20			

Location	Loc Qty	Loc Code
ST300	24	
113288	24	
ST356	6	
115622	6	


M116289


12/2/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, December 02, 2010 11:00:24 AM

Page 2

Work Order ID: 64319**Parent Item:** D412-702-045B**Parent Item Name:** 4-Man Aft Facing Shoulder Harness, 3 point**Start Date:** 12/2/2010**Required Date:** 12/23/2010**Start Qty:** 1.00**Required Qty:** 1.00

D3572-041

Manufactured No

110

Each

7.0000



2

2

Guide Assembly

Location Loc Qty Loc Code

ST260 7

62337 7

110 Each 1.0000



D412-702-111B

Manufactured No

110

Each

1.0000



1

Harness Assembly

Location Loc Qty Loc Code

ST274 1

58278 1

110 Each 1.0000



D412-702-113B

Manufactured No

110

Each

1.0000



1

Harness Assembly

Location Loc Qty Loc Code

ST274 1

58279 1

110 Each 1.0000



D412-702-121B

Manufactured No

110

Each

1.0000



1

Harness Assembly

Location Loc Qty Loc Code

ST274 1

58283 1

110 Each 0.0000



D412-702-123B

Manufactured No

110

Each

0.0000



1

Harness Assembly

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 3

Thursday, December 02, 2010 11:00:24 AM

Work Order ID: 64319**Parent Item:** D412-702-045B**Parent Item Name:** 4-Man Aft Facing Shoulder Harness, 3 point**Start Date:** 12/2/2010**Required Date:** 12/23/2010**Start Qty:** 1.00**Required Qty:** 1.00

MS21042L4

Purchased

No

110

Each

5,099.000

6

6



Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	5099	
1123143	2	
115589	497	1115589
115621	1100	
116188	3500	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-043B	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X		D412-702-047B	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049B	Dart 1-Man 3-Point Forward Shoulder Harness Kit
1	1		1	1	D412-702-059	GROMMET KIT
2	1		1		D412-702-101B	HARNESS ASSEMBLY
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-046	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
2	1		1		D412-702-103B	HARNESS ASSEMBLY
1*	1*		1*		D3573-8	ADAPTER
1*	1*		1*		D3579-045	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1	1		1		D412-702-105B	HARNESS ASSEMBLY
1*	1*		1*		D3573-1	ADAPTER
1*	1*		1*		D3579-046	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S273	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1	1				D412-702-107B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-046	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1	1				D412-702-109B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-045	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
2		2			D412-702-111B	HARNESS ASSEMBLY
1*		1*			D3570-1	BRACKET
1*		1*			D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
2		2			D412-702-113B	HARNESS ASSEMBLY
1*		1*			D3570-2	BRACKET
1*		1*			D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1		1			D412-702-115B	HARNESS ASSEMBLY
1*		1*			D3573-5	ADAPTER
1*		1*			D3579-046	SHOULDER HARNESS
1*		1*			K6.2	CLIP
4*		4*			MS24693S272	SCREW
4*		4*			AN960JD10LL	WASHER
4*		4*			MS21042L3	NUT
1		1			D412-702-117B	HARNESS ASSEMBLY
1*		1*			D3573-5	ADAPTER
1*		1*			D3579-045	SHOULDER HARNESS
1*		1*			K6.2	CLIP
4*		4*			MS24693S272	SCREW
4*		4*			AN960JD10LL	WASHER
4*		4*			MS21042L3	NUT
2	2				D3542-1	BRACKET
7	3		4	1	D3571-1	GUIDE
2	2				D3571-3	GUIDE
2		2			D3572-041	GUIDE ASSEMBLY
12	6		6	2	D3578-041	DOUBLER
2	2				D3610-041	BRACKET
2	2				D3618-1	CAP
4	4				AN4-10A	BOLT
2		2			AN4-16A	BOLT
4		4			AN4-25A	BOLT
2	2				AN4-44A	BOLT
2	2				MS24693S274	SCREW
3	3			1	MS24694S56	SCREW
10	2		8		MS24694S58	SCREW
1	1			1	MS24694S60	SCREW
26	6	20			AN960JD416	WASHER
4	4				AN960JD416L	WASHER
12	6	6			MS21042L4	NUT
24	12		12	4	CR3212-4-4	RIVET

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. E AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-702 REV. 3

REF TCCA STC: SH04-7

REF FAA STC: SR01997NY

REF EASA STC: EASA.IM.R.S.00710

REFERENCE ONLY

PURPOSE:

Update the D412-702-041A/045A/041B/045B kits for compatibility with the Dart D412-769-011 Aft Facing Seat Kit.

CHANGE:

Quantity (1) each of D412-702-111A/113A is replaced with D412-702-121A/123A. Also Qty (4) x AN4-27A bolts are added to the kits for compatibility with the Dart seat. The parts list in section 25.28 (pg. 87) of ICA-D412-702 Rev. 3 and section 7.0 (pg. 38) of IIN-D412-702 Rev. E is amended as follows:

QTY -041A	QTY -043A	QTY -045A	QTY -047A	QTY -049A	PART NUMBER	DESCRIPTION
X					D412-702-041A	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-045A	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit

IS:

1	1		D412-702-111A	HARNESS ASSEMBLY (EXISTING)
1	1		D412-702-121A	HARNESS ASSEMBLY (NEW)
1*	1*		D3570-3	BRACKET
1*	1*		D3579-043	SHOULDER HARNESS
4*	4*		MS24694S50	SCREW
4*	4*		AN960JD10L	WASHER
1*	1*		MS21042L3	NUT
1*	1*		D3569-1	DECAL
1	1		D412-702-113A	HARNESS ASSEMBLY (EXISTING)
1	1		D412-702-123A	HARNESS ASSEMBLY (NEW)
1*	1*		D3570-4	BRACKET
1*	1*		D3579-044	SHOULDER HARNESS
4*	4*		MS24694S50	SCREW
4*	4*		AN960JD10L	WASHER
1*	1*		MS21042L3	NUT
1*	1*		D3569-2	DECAL
4	4		AN4-27A	BOLT (NEW)

WAS:

2	2		D412-702-111A	HARNESS ASSEMBLY
2	2		D412-702-113A	HARNESS ASSEMBLY

* DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	09.06.30
CERT. NO.:	SH04-7
ISSUE NO.:	3

A	NEW ISSUE, NCR 09-068		CP	09.06.30
REV.	DESCRIPTION		BY	DATE
DESIGN	90	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	90			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.	N/A	DSI 9469	SHEET 1 OF 5	
APPROVED		TITLE	SCALE	
DE APPR.		AFT-FACING SEAT UPDATE	NTS	
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

REFERENCE ONLY

The parts list in section 25.28 (pg. 93) of ICA-D412-702 Rev. 3 and section 7.0 (pg. 40) of IIN-D412-702 Rev. E is amended as follows:

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	PART NUMBER	DESCRIPTION
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit

IS:

1	1			D412-702-111B	HARNESS ASSEMBLY (EXISTING)
1	1			D412-702-121B	HARNESS ASSEMBLY (NEW)
1*	1*			D3570-3	BRACKET
1*	1*			D3579-047	SHOULDER HARNESS
4*	4*			MS24694S50	SCREW
4*	4*			AN960JD10L	WASHER
1*	1*			MS21042L3	NUT
1*	1*			D3569-3	DECAL
1	1			D412-702-113B	HARNESS ASSEMBLY (EXISTING)
1	1			D412-702-123B	HARNESS ASSEMBLY (NEW)
1*	1*			D3570-4	BRACKET
1*	1*			D3579-048	SHOULDER HARNESS
4*	4*			MS24694S50	SCREW
4*	4*			AN960JD10L	WASHER
1*	1*			MS21042L3	NUT
1*	1*			D3569-3	DECAL
4	4			AN4-27A	BOLT (ADD)

WAS:

2	2			D412-702-111B	HARNESS ASSEMBLY
2	2			D412-702-113B	HARNESS ASSEMBLY

* DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	09.06.30
CERT. NO.:	SH04-7
ISSUE NO.:	3

DESIGN	99	DART AEROSPACE LTD	
DRAWN	99	HAWKESBURY, ONTARIO, CANADA	
CHECKED	5	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9469	SHEET 2 OF 5
APPROVED	##	TITLE	SCALE
DE APPR.	##	AFT-FACING SEAT UPDATE	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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REFERENCE ONLY

Figures 4.8 (pg. 25) of IIN-D412-702 Rev. E and 25.12 (pg. 69) of ICA-D412-702 Rev. 3 are updated as follows:

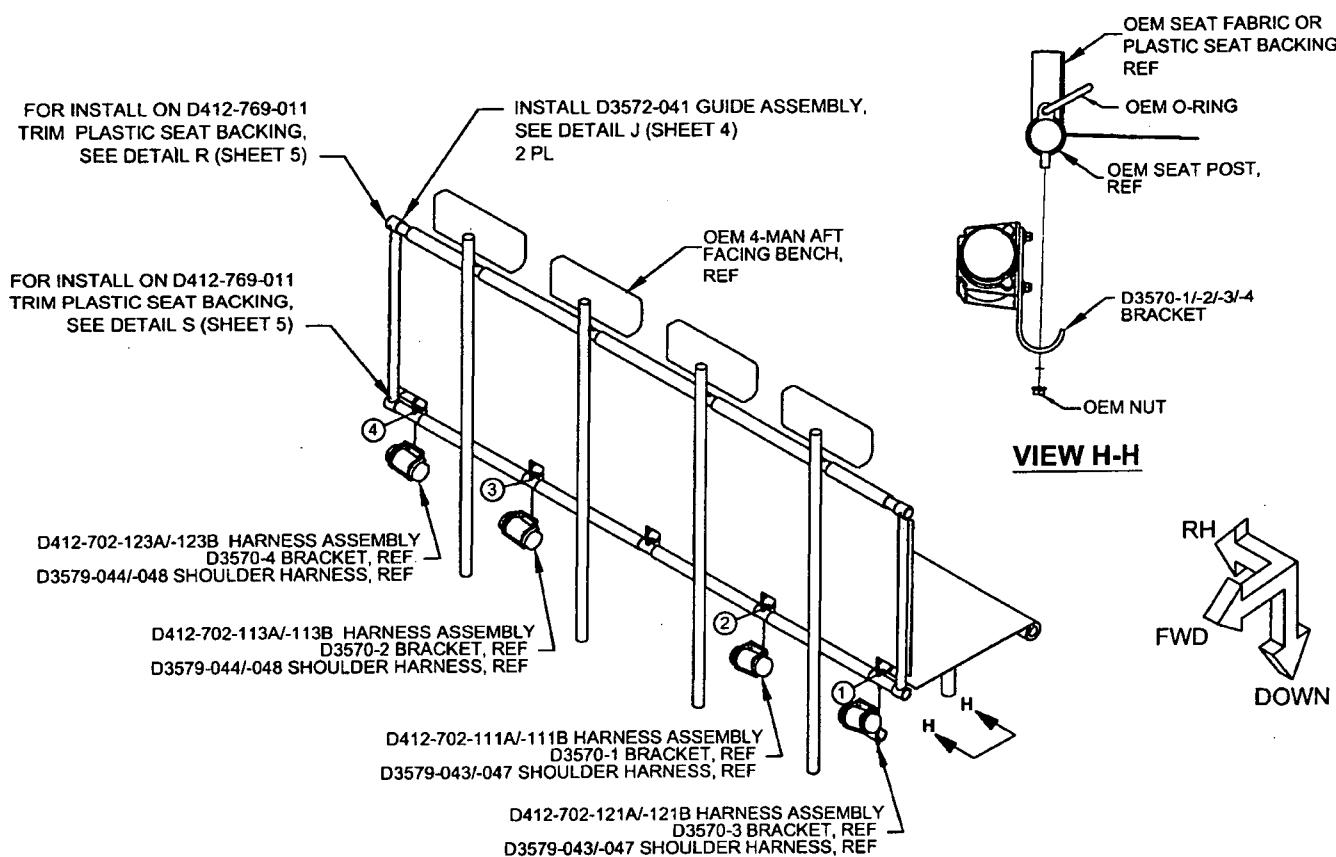
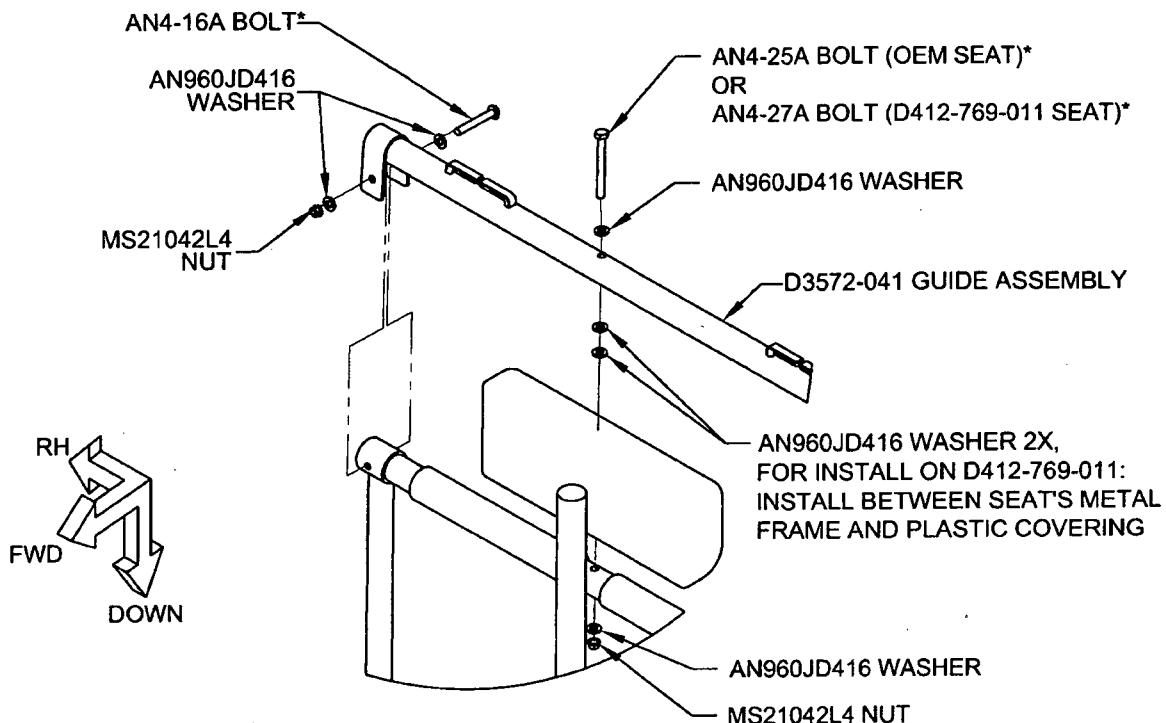


FIGURE 4.8. SHOULDER BELT INSTALLATION
FIGURE 25.12 D412-702-045A/-045B 4-MAN 3-POINT AFT FACING SHOULDER HARNESS KIT

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-0-01	
APPROVED	
BY:	<i>[Signature]</i>
D. SHEPHERD (DE # 02)	
DATE:	09.06.30
CERT. NO.:	SH04-7
ISSUE NO.:	3

DESIGN	<i>90</i>	DART AEROSPACE LTD	
DRAWN	<i>90</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>1</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9469	SHEET 3 OF 5
APPROVED	<i>1</i>	TITLE	
DE APPR.	<i>1</i>	AFT-FACING SEAT UPDATE	
DATE	09.06.30	SCALE	
		NTS	
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REFERENCE ONLY

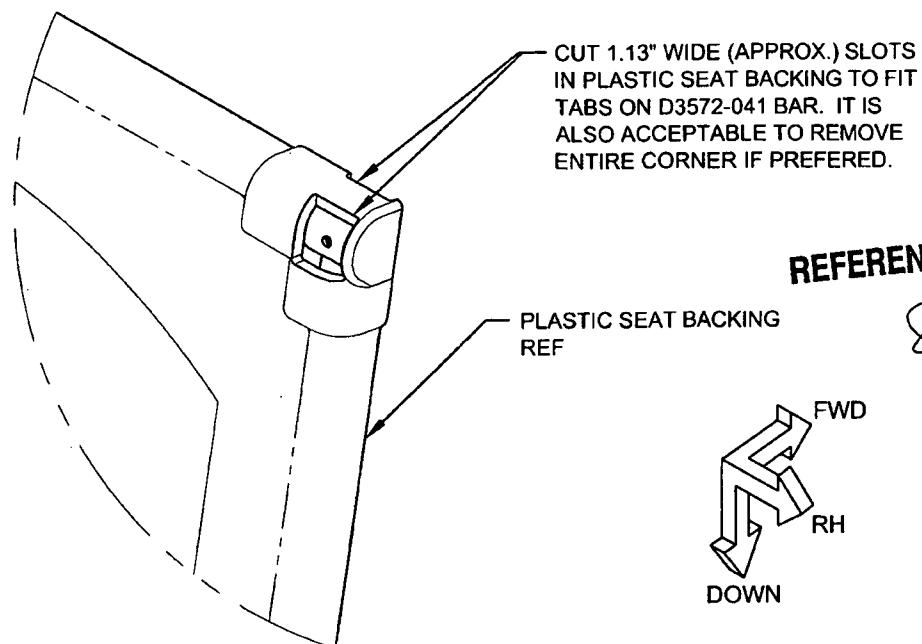


DETAIL J: D3572-041 INSTALLATION
(RH SHOWN, LH OPPOSITE)

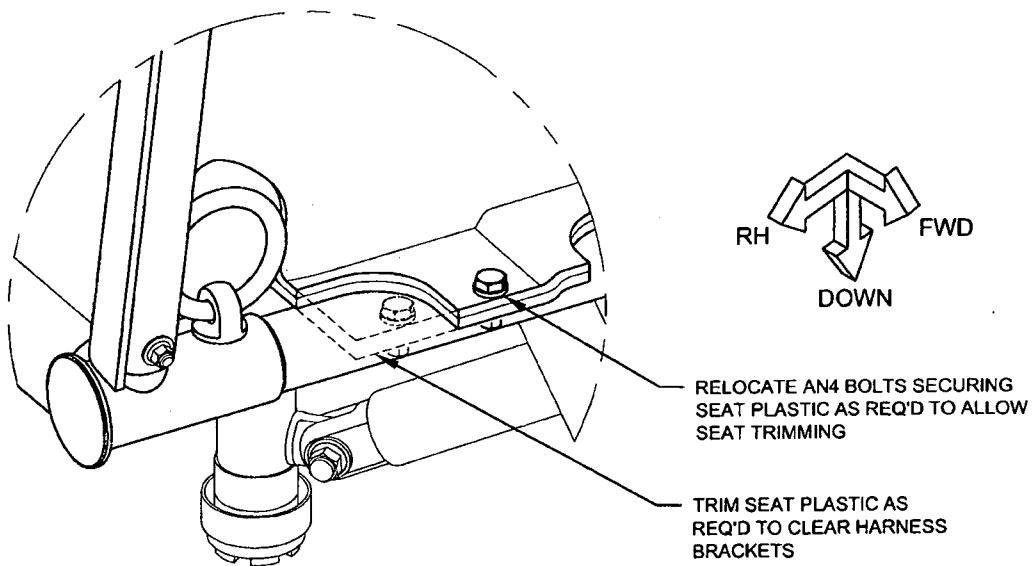
CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	09.06.30
CERT. NO.:	SH04-7
ISSUE NO.:	3

DESIGN	9P	DART AEROSPACE LTD	
DRAWN	9P	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9469	SHEET 4 OF 5
APPROVED		TITLE	
DE APPR.		AFT-FACING SEAT UPDATE	
DATE	09.06.30	SCALE	
NTS			

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WRITTEN PERMISSION FROM DART AEROSPACE LTD



DETAIL R
VIEW LOOKING AT FRONT OF SEAT BACKING, TOP-RH CORNER SHOWN (TOP-LH CORNER SIMILAR),
FOR INSTALL ON D412-769-011 ONLY



DETAIL S
VIEW LOOKING AT REAR OF SEAT, BOTTOM-RH CORNER SHOWN (BOTTOM-LH CORNER SIMILAR),
FOR INSTALL ON D412-769-011 ONLY

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	09.06.30
CERT. NO.:	SH04-7
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